

Circulate to:	Service Manager	Body Shop Manager	Parts Manager	Foremen	Receptionists	Technicians			

© Ford Motor Company

All rights reserved.

This bulletin represents technical service information only. Without exception all gratis repairs and replacements are subject to the individual warranty and policy procedures of the supervisory Ford Company. The illustrations, technical information, data and descriptive text in this issue, to the best of our knowledge, were correct at the time of publication.

**Subject/Concern:** Water ingress at the liftgate when the liftgate is opened whilst/after a rain shower; Loadspace trim panel wet

**Model:**  
 Mondeo 2007.5 (02/2007-) - 5-door only  
 Build Date: Up to 14.03.2008  
 Build Code: Up to 8A  
 Assembly Plant: Genk

**Markets:** All  
**Section:** 501-03; 501-05

**Summary**

Should a customer express concern about water ingress at the liftgate when the liftgate is opened whilst/after a rain shower and, in some cases, the loadspace trim panel is wet, the probable cause is an insufficient water drainage from the liftgate window glass.

To rectify this concern, self-adhesive mouldings should be bonded on the left-hand and right-hand side of the liftgate window glass.

**Parts Required**

Description	Finis Code	Quantity
Self-adhesive moulding right-hand side	1 614 841	1
Self-adhesive moulding left-hand side	1 614 872	1

**Labor Time**

Operation Description	Operation No. / Time
Open The Liftgate, Clean Repair Area And Bond On The Self-adhesive Moulding On The LHS/RHS	710031B74

**Repair/Claim Coding**

Causal Part:	00476
ACES Condition Code:	07
OASIS	108000, 110000

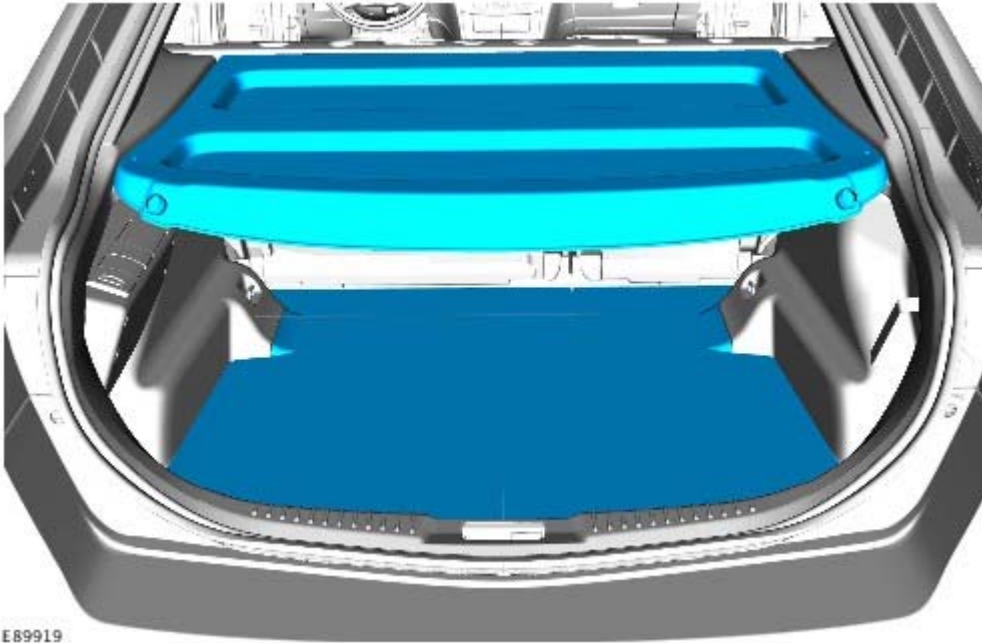
**Production Action**

The self-adhesive mouldings have been introduced in production to the liftgate window glass since 15.03.2008 (build code 8A).

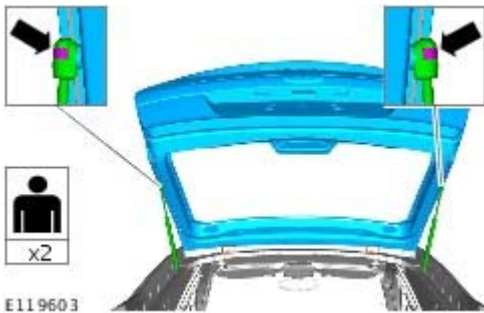
**Service Instruction**

See Summary.

1. Open the liftgate.
2. Dry the loadspace trim panel if required.

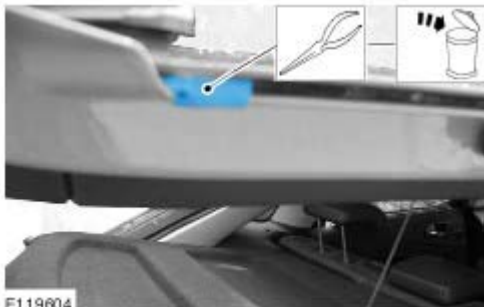


E89919




E119603

3. **NOTE:** Support the liftgate.  
Unclip the liftgate support strut from the liftgate on both sides.



E119604

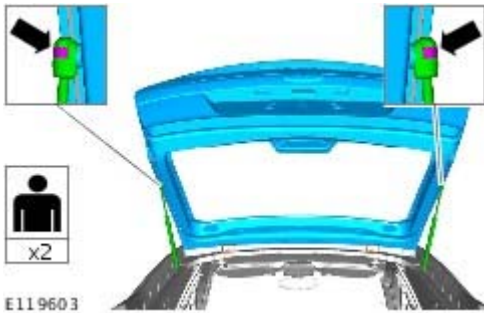
4. Remove and discard the rubber spacers between the liftgate window glass and the liftgate on both sides.

5.  **CAUTION:** Extrem high adhesive strength of the adhesive strip.  
Install the mouldings (see Parts Required) to each side of the liftgate.

- Thoroughly clean the bonding area for the self-adhesive moulding on the left-hand and right-hand side.
- Remove the backing film from the adhesive strip on the new moulding.
- Align the moulding, make sure that the four guides are located underneath the liftgate window glass and stick on the mouldings.



6. NOTE: Support the liftgate.  
Install the liftgate support struts on both sides.



7. Close the liftgate.